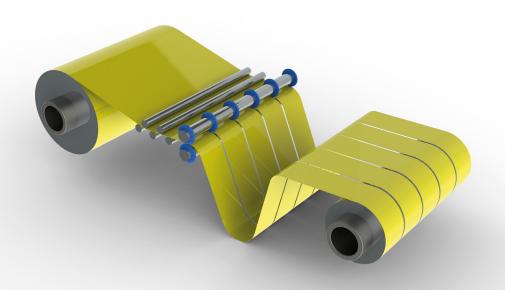
COILS& SLITTING



Product features

Generic properties

| Material options | [-] | Galvanised steel, coated steel |
|--|----------------------|--------------------------------|
| Maximum tensile stretch for processing | [N/mm ²] | 650 |

Maximum yield strength for processing [N/mm²] 400

Thickness range[mm]0.32 - 3.0Coil width range[mm]30 - 1,500Coil diameter - maximum[mm]1,800Coil diameter - minimum[mm]500Nominal coil diameter - internal[mm]508, 610

Maximum coil weight [Tonnes] 15

Maximum number of strips 30 for thickness up to 0.7mm

for thickness up to 1.0mm for thickness up to 1.5mm for thickness up to 2.0mm

Processing options

Slit

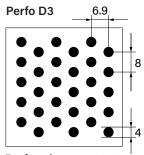
Cut

Attach protective film to one side

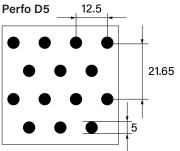
Slit capability (Rmax 510 N/mm²)

Emboss

Perforation possibilities



Perforation rate 22.7%



Perforation rate 14%

